

**AMENDMENTS TO THE SPECIFICATION**

**Please replace the third full paragraph bridging pages 11 and 12 of the specification with the following:**

Here, each of the bundles of slot-housed portions 32a of the first star-shaped winding unit 32A is set in a press forming machine (not shown). At this time, as shown in Figure 4, each of the bundles of slot-housed portions 32a is stacked in a single column between a pair of pushers (pressing plates) 40 and flat pressing plates 41 are interposed between each of the slot-housed portions 32a. Then, a predetermined pressing force F is applied to the pair of pushers 40 to shape each of the slot-housed portions 32a having a circular cross section into slot-housed portions 32a' having a racetrack-shaped cross section, then the first star-shaped winding unit 32A is ~~the first and second star-shaped winding units 32A and 32B are~~ removed from the press forming machine. Moreover, in Figure 4, only one pair of pushers 40 is shown, but there are 12 pairs of pushers 40 and the slot-housed portions 32a of the first star-shaped winding unit 32A are all deformed into slot-housed portions 32a' having a racetrack-shaped cross section in a single cross section flattening process. Next, each of the bundles of slot-housed portions 32a of the second star-shaped winding unit 32B is set in the press forming machine, and the slot-housed portions 32a of the second star-shaped winding unit 32B are similarly deformed into slot-housed portions 32a' having a racetrack-shaped cross section in a single cross section flattening process.